

**PRODUCT DESCRIPTION**

One-component fast-drying anti-corrosive coating of a modified acrylic, which can perform functions of a primer, adhesive or middle layer.

**FEATURE**

Application:

- at subzero temperatures.

Provides:

- recoating with alkyd, acrylic, chlorinated rubber and polyurethane paints.

**RECOMMENDED TO USE**

Steel surfaces:

- as a primer in protective systems for steel, cast iron, aluminum and galvanized surfaces;
- as a bonding or middle layer in an anticorrosive protection system for already primed steel structures that are under conditions of atmospheric corrosive categories C2, C3, C4 (ISO-12944-2 / 2018).

**COMPATIBLE COATINGS**

Depending on the operating conditions the material can be used with different types of coatings.

- Single pack, moisture cured polyurethane coatings (1pack PUR) of Welesgard.
- Single pack alkyd (1pack AK) or acrylic (1pack AY) coatings of Welesgard.

**For details, please contact Welesgard Technical Sales Support.**

**TECHNICAL DATA**

<b>Appearance</b>	
Color:	RAL colours
Appearance:	Semi-matt coating
<b>Material properties</b>	
Volume solids:	42 ± 2 %
Dry solids content:	940 g/l
Density at 20°C:	1.4±0.05 g/cm <sup>3</sup>
VOC:	480 g/l

**SURFACE PREPARATION**

Surface type	Minimum	Recommended
Surface profile	Ry5 (30–75 µm) (ISO 8503-1)	Ry5 (30–75 µm) (ISO 8503-1)
Steel surfaces	St 2 (ISO 8501-1)	Sa 2½ (ISO 8501-1)
Non-ferrous surfaces	Clean with alkaline solution, rinse with water (SSPC-SP 1)	Light surface roughness ISO 8501-2, ISO 12944-4
Galvanized surfaces	Clean with alkaline solution, rinse with water (SSPC-SP 1)	Light surface roughness ISO 8501-2, ISO 12944-4

**AMBIENT CONDITIONS**

<b>Air temperature:</b>	from -10 to +50 °C
<b>Surface temperature:</b>	from -10 to +50 °C
<b>Relative humidity:</b>	85 %
<b>Dew Point:</b>	at least 3°C higher than steel temperature

**THICKNESS & THEORETICAL SPREADING RATE**

	Min.	Med.	Max.
<b>Dry Film Thickness:</b>	40 µm	60 µm	80 µm
<b>Wet Film Thickness:</b>	95 µm	140 µm	190 µm
<b>Spreading Rate:</b>	10.5 m <sup>2</sup> /l	7.0 m <sup>2</sup> /l	5.2 m <sup>2</sup> /l

**Note:** - Practical coverage depends on wind conditions, structure to be painted, roughness of the surface and application method.

**DRYING TIME**

For DFT of 80 µm	23°C
Dry to touch:	10 min
Dry to handle:	1 h
Dry to recoat, min:	2 h

**Note:** Drying and curing time will depend on humidity, temperature, ventilation conditions, and film coating thickness.

**For details, please contact Welesgard Technical Sales Support.**

**APPLICATION DATA**

**Stirring:** It is a single pack ready to use material. Prior to use, it must be thoroughly stirred with a low speed mixer, avoiding air entrapment. Constant stirring is not required. Before opening and stirring the temperature of material must be at least 3°C above the dew point.

**Thinning:** The addition of thinner is usually not necessary. If necessary WG-Welethinner AA could be added up to 10% by volume.

**Cleaning:** WG-Welethinner AA.

**For details, please contact Welesgard Technical Sales Support.**

**APPLICATION METHODS**

**Spray application:** Airless spray is the main method of application. For other spraying methods, viscosity correction may be required.

**Brush:** Recommended for stripe coat application or minor repair touch-up only.

**Roller:** Prohibited to use roller for application of priming coat. Roller could be used to build up the dry film thickness.

**PACKAGING**

Volume (liters)	Size of containers (liters)
10/12	10/12

**STORAGE & SHELF LIFE**

The product must be stored in original sealed containers. The storage conditions are to keep the containers in a dry, well ventilated space away from source of heat and/or ignition.

<b>Storage temperature:</b>	<b>from 5 to 30 °C</b>
<b>Shelf Life</b>	<b>3 year</b>

**Note:** After lasting storage primer shall be stirred thoroughly until its precipitation is spread over the suspension homogeneously. Precipitation in primer does not change its properties or worsen its quality.

After the expiration date has passed, it is necessary to check the quality of the paint material.

**SAFETY**

Use with adequate ventilation. Do not inhale aerosol. Avoid contact with skin. After contact with skin, wash immediately with detergent, soap and water. In case of contact with eyes, rinse immediately with water and seek medical advice immediately.

**For detailed information on the health and safety protection for use of this product, see Safety Data Sheet (SDS).**

**IMPORTANT NOTE**

The above-mentioned information is given according to our laboratory tests and practical application experience. The manufacturer takes into consideration the fact that the material can be used out of control; the manufacturer cannot give guarantees except of the material quality. The manufacturer has the right to improve the product and change the above-mentioned data without preliminary notification.

***THE PRESENT TECHNICAL DATA SHEET REPLACES ALL PREVIOUS EDITIONS.***